

Bayhydrol® UV 2901

Improved performance and cost efficiency for wood coatings



High-performance, UV-curable dispersions

Waterborne (WB) and UV systems are being established as fair alternatives to solventborne systems as they offer a significant reduction in volatile organic compounds (VOCs), from <150 g/l to 0 g/l.

For use as a coating agent or booster

Manufacturers of wood and furniture coatings increasingly use waterborne systems as a safer, more sustainable alternative to solventborne systems. Waterborne coatings enable solutions that are low in VOCs, easy to down-gloss, better labelling, and can be applied by spraying thanks to lower viscosity.

Conventional waterborne systems can be transformed into UV-curable solutions by blending with highly functional waterborne UV resins, improving both performance and productivity. However, such solutions have so far been costlier than conventional waterborne or solventborne alternatives. As a result, coating manufacturers haven't always had much flexibility in the blends and uses of these resins.

Bayhydrol® UV 2901 at a glance

| | Bayhydrol® UV 2901 | |
|---------------------|------------------------------|--|
| Chemical base | Urethane acrylate dispersion | |
| Solid content | 50 % | |
| Ph | 7.7 | |
| Viscosity | 400 mPa·s | |
| Double-bond density | >8 mol/kg resin | |
| Particle size | ca. 100 nm | |

Bayhydrol® UV 2901:

Waterborne UV curing that balances cost and performance

Bayhydrol® UV 2901 provides a solution, enabling more flexibility in coating formulations thanks to a better balance of chemical resistance, productivity, and price. At the same time, it delivers improved performance thanks to faster curing and water release and higher reactivity.

Bayhydrol® UV 2901 gives manufacturers the freedom to formulate coatings according to their needs, with the desired balance of cost and performance. In particular, its high double-bond density provides outstanding performance compared to other UV-curable resins. It enables excellent improvements to chemical, blocking, and scratch resistance, as well as hardness. You can enjoy these benefits by blending it with standard 1K air drying systems, in boosters to existing UV-curable, in dual-cure systems, or as a standalone coating agent.

Key benefits:

- · Cost-performance balance
- Usable as a standalone binder, blending booster, and in a dual-cure system
- · Good compatibility with acrylic dispersions
- Improves hardness and resistance to chemicals, blocking, and scratches
- Increased productivity; drying step is shorter due to the fast water release

| Test liquid | Test period | Rating | |
|---|-------------|--------|--|
| Chemical resistance according IKEA Class R2 | | | |
| Water | 24h | 5 | |
| Ethanol, 48% | 1h | 5 | |
| Coffee | 1h | 5 | |
| Paraffin oil | 24h | 5 | |
| Chemical resistance according IKEA Class R0 | | | |
| Water | 24h | 5 | |
| Ethanol, 48% | 6h | 5 | |
| Coffee | 6h | 5 | |
| Paraffin oil | 24h | 5 | |
| Chemical resistance according DIN68861-Class 1B | | | |
| Mustard | 6h | 5 | |
| Red wine | 6h | 5 | |

Chemical resistance of a white pigmented matt (14G at 60°) coating based on **Bayhydrol**® **UV 2901**. Covestro internal testing according to DIN 12720, as performed on applied beech veneer. (5: best; no detectable change). Drying for 10 minutes at 50°C and curing under Ga/Hg lamps at 80W/cm² (total energy approx. 1,950mJ/cm²

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Covestro Deutschland AG Kaiser-Wilhelm-Allee 60 51373 Leverkusen Germany

solutions.covestro.com info@covestro.com

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